

Reprint mst.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G12131-3G
Job Sheet R183926



S114581

Part No: RBW6205G12131-3G

Job Qty: 4 ea

Part Name: Main Rotor Lever Tension Link Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/28/18

Job Tracking No: RA407

Due Date: 10/25/18

Created By: Michelle Gagnon-Donovan

Type: Rework

Description:

Note: DWG RBW6205G12131-3G Rev H IPP Rev A 18.01.11 New issue DP Verify DD/ IPP Rev. B 18.08.31 New drawing DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Rework Start up	4 Ea		10/25/18	0.00	0.00	Start Up Small Fab-2		msl 18.09.28
105	Outsource	4 pcs		10/25/18			ARR002-VU		
110	Packaging	4 pcs		10/25/18	0.00	0.00	Packaging2		38 OCT 16 2018
115	QC	4 pcs		10/25/18	0.00	0.00	QC6		38
145	Small Fab	4 pcs		10/25/18	0.00	1.00	Small Fab-4		MLC 9-89 DAS OCT 30 2018 68
155	QC	4 pcs		10/25/18	0.00	0.00	QC5		21 9-89
165	Packaging	4 pcs		10/25/18	0.00	0.00	Packaging3-1		21 9-89 OCT 30 2018
175	QC21-FG	4 Ea		10/25/18	0.00	0.00	QC21		21 9-89 OCT 30 2018

Part Op 145 - 1-Fabricate lanyard as per DWG. 2-Assemble as per DWG. Sheet 1. 3-Cut -12, -13, -15 and -14 to fit as per note 2.
Descriptions: 4-Assemble using RBW6205G12131-3G-11, -9, -10, -1, -5 as per DWG RBW6205G12131-3G.

PO Details

Arrow Tech Machine Works (arr002-vu)



PO No: PO041139

Line No: 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G12131-3G-AR	Main Rotor Lever Tension Link Tool	4 pcs (1 ea)	100-Rework Start up	
3896T31	Ferule 1/16 X 3/8" - Aluminum	8 Ea (2 ea)	145-Small Fab	
90985A113	SS quick release pin 1/4" x 1-1/2"	4 Ea (1 ea)	145-Small Fab	
92196A341	Socket Head Screw 5/16"-24	8 Ea (2 ea)	145-Small Fab	
CL-2-C	Lanyard Wire	3.2000 ft (.8 ea)	145-Small Fab	

8445K66

50A Rubber

.120

S119807

1374A22

40A Rubber

.140

~~S119807~~
F137068

D1856-600

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Rework Start up	RBW6205G12131-3G	4	0	0
145-Small Fab	3896T31	8	708	0
	90985A113	4	4	0
	92196A341	8	13	0
	CL-2-C	3	59	0
Part Specifications				
Specifications could not be found.				

Plex 10/16/18 3:59 PM Dart.Gagnon.Michelle

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/16/18

DART
AEROSPACE

Container No: S114581

Part: RBW6205G12131 - 3G

Job No: R183926

Serial No/Batch: S114581

Revision: H

Inspector:

Exp Date:

Instructions:

Inspection Sheet Complete RA407

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
RBW6205G12131-3G	01-4737-04		1	☒ yes	☐ yes	☐ yes	☐ yes	CUSTOMER SUPPLIED	01-4737-04	S104681		Customer supplied part for rework, Rework by removing all of the rubber protection, and machine chamfer as per new release drawing RBW6205G12131-3G rev H. -5 will also need to be rework by removing -8 tab and replace as per rev H. Install new RBW6205G12131-3G-12/-13/-14. Send back to customer.
0	01-4737-05		1	☒ yes	☐ yes	☐ yes	☐ yes	CUSTOMER SUPPLIED	01-4737-05	S113214		Customer supplied part for rework, Rework by removing all of the rubber protection, and machine chamfer as per new release drawing RBW6205G12131-3G rev H. -5 will also need to be rework by removing -8 tab and replace as per rev H. Install new RBW6205G12131-3G-12/-13/-14. Send back to customer.
0	01-5128-02		1	☒ yes	☐ yes	☐ yes	☐ yes	CUSTOMER SUPPLIED	01-5128-02	S113215		Customer supplied part for rework, Rework by removing all of the rubber protection, and machine chamfer as per new release drawing RBW6205G12131-3G rev H. -5 will also need to be rework by removing -8 tab and replace as per rev H. Install new RBW6205G12131-3G-12/-13/-14. Send back to customer.
0	01-5128-03		1	☒ yes	☐ yes	☐ yes	☐ yes	CUSTOMER SUPPLIED	01-5128-03	S113216		Customer supplied part for rework, Rework by removing all of the rubber protection, and machine chamfer as per new release drawing RBW6205G12131-3G rev H. -5 will also need to be rework by removing -8 tab and replace as per rev H. Install new RBW6205G12131-3G-12/-13/-14. Send back to customer.
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					

QC Approval: P.D.

Reprint.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041139**

Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO041139
PO Date: 9/25/18
Due Date: 10/25/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Gagnon-Donovan, Michelle
Phone: mgagnondonovan@dartaero.com

Ship To:

Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	R183926	RBW6205G12131-3G	Main Rotor Lever Tension Link Tool	Firmed	-	10/25/18	4 pcs	0 pcs	4 pcs	\$300.20/pcs	\$1,200.80
Line Item Note Rework parts RBW6205G12131-3G-4 qty. 4 and RBW6205G12131-3G-9 qty 4 Grand Total: \$1,200.80											

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/16/18 4:05 PM dart.Lussier.Patrick



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Customer Packing Slip

NO: 288

Date: 10/15/2018
PO Ref: 041139 ✓
Ship via: Priority Fedex

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Qty	Item	Part No.
4 ✓	Main Rotor Lever Tention Link Tool ✓	RBW6205G12131-3G Rev H ✓

JAS
38
3-88

Packaged by: *C.E.*
Checked by: *[Signature]*

Thank You

Reply all | Delete Junk | ...

RE: Missing PO & Job for RA407 - Return from Arrowtech PO041139 Job# R183926 4 Pcs

RB

Ross Black

Today, 3:39 PM

Natasha Belanger; Patrick Lussier; Ashley Beecraft

Reply all |

Inbox

RBW6205G12131-3-4 A...

266 KB

PO041139 Arrow (Rewo...

138 KB

Show all 2 attachments (405 KB) Download all Save all to OneDrive - Eagle Copters Ltd

Found it in my emails, attached is original quote, and PO

Thanks

Ross

From: Natasha Belanger

Sent: Tuesday, October 16, 2018 3:25 PM

To: Patrick Lussier <plussier@dartaero.com>; Ross Black <rblack@dartaero.com>; Ashley Beecraft <abeecraft@dartaero.com>

Subject: Missing PO & Job for RA407 - Return from Arrowtech PO041139 Job# R183926 4 Pcs

Good Afternoon,

As you all know I am looking for the above PO & job.
Each one of you say you do not have it.
I can not receive this, until I have the proper paperwork.
Please recheck your files.

Thank you,

Natasha Bélanger

Receiver

DART AEROSPACE

T 1 613 632-5200 > 248

F 1 613 632-5246

1 800 556- 4166

www.dartaerospace.com



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